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Axio control for direct open-loop control of Axioline I/Os. With 2 Ethernet interfaces and programming capabilities according to IEC 61131-3. Complete with connector connector and labeling field.

#### **Product Description**

The AXC 1050 modular small-scale controller for the Axioline I/O system is fast, robust, and easy, i.e., it is consistently designed for maximum performance, easy handling, and use in harsh industrial environments.

#### Your advantages

- PROFINET controller (up to 16 devices) and/or PROFINET device
- Mumerous protocols supported such as: http, https, FTP, SNTP, SNMP, SMTP, SQL, MySQL, DCP, etc.
- Free engineering with PC Worx Express (IEC 61131-3)

- Configuration via USB
- SD card up to 2 GB as optional plug-in parameterization memory
- 2 x Ethernet interfaces (integrated switch)
- ☑ Increased resistance to EMI













## **Key Commercial Data**

Packing unit	1 pc
GTIN	4 046356 731195
GTIN	4046356731195
Weight per Piece (excluding packing)	220.000 g
Custom tariff number	85371091



Country of origin	Germany

### Technical data

### Note

Utilization restriction	EMC: class A product, see manufacturer's declaration in the download area
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### **Dimensions**

Width	45 mm
Height	126.1 mm
Depth	74 mm

### Ambient conditions

Degree of protection	IP20
Ambient temperature (operation)	-25 °C 60 °C up to 2000 m above mean sea level
	-25 °C 55 °C up to 3000 m above mean sea level
Ambient temperature (storage/transport)	-40 °C 85 °C
Permissible humidity (operation)	5 % 95 % (according to DIN EN 61131-2, non-condensing, no ice formation)
Permissible humidity (storage/transport)	5 % 95 % (according to DIN EN 61131-2, non-condensing, no ice formation)
Air pressure (operation)	70 kPa 106 kPa (up to 3000 m above sea level)
Air pressure (storage/transport)	58 kPa 106 kPa (up to 4500 m above mean sea level)
Shock	30g, 11 ms period, half-sine shock pulse, according to IEC 60068-2-27
Vibration (operation)	5g

## Control system

Engineering tool	PC WORX
	PC WORX EXPRESS
Programming languages supported	Programming in acc. with IEC 61131-3
Diagnostics tool	DIAG+
Configuration tool	Config+ Version 1.01 or later

## IEC 61131 runtime system

Engineering tool	PC WORX
	PC WORX EXPRESS
Program memory	2 Mbyte
Mass storage	2 Mbyte
Retentive mass storage	48 kByte (NVRAM)
Number of control tasks	8
Realtime clock	Yes
Accuracy realtime clock	1.73 s/day = 20 ppm at 25 °C



# Technical data

### Fieldbus function

Amount of process data	max. 8192 Bit (per station)
	max. 4096 Bit (Axioline F local bus (input))
	max. 4096 Bit (Axioline F local bus (output))
	max. 32768 Bit (internal Modbus /TCP client)
Number of supported devices	max. 63 (per station)
Number of local bus devices that can be connected	max. 63 (observe current consumption)
Program memory	2 Mbyte

### Data interfaces

Interface	Axioline F local bus
Number	1
Connection method	Bus base module
Transmission speed	100 Mbps
Interface	Ethernet
Number	2
Connection method	RJ45 jack
Transmission speed	10/100 Mbps (half or full duplex (automatic detection))
Interface	Service
Number	1
Connection method	Micro USB type B
Transmission speed	max. 115.2 kbps

### **PROFINET**

Device function	PROFINET controller, PROFINET device
Specification	Version 2.3
Update rate	min. 32 ms (16 devices)
	min. 32 ms (8 devices)
	min. 16 ms (4 devices)
	min. 8 ms (2 devices)
	min. 4 ms (1st device)

## Power supply

Typical current consumption	125 mA
Max. current consumption	160 mA
Supply voltage	24 V DC
Supply voltage range	19.2 V DC 30 V DC
Residual ripple	± 5 %
Power dissipation	max. 3 W



# Technical data

## Mechanical design

Weight	195 g
Note on weight specifications	with connector and bus base module
Diagnostics display	No
Controller redundancy	yes
Note on controller redundancy	applicative system redundancy possible
Safety function	No

### General data

Processor	Altera Nios II 1x 100 MHz
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### Standards and Regulations

Electromagnetic compatibility Conformance with EMC Directive 2014/30/EU		
Interference emission	Noise emission test according to EN 61000-6-3 Class B	
Immunity to surge	Noise immunity test in accordance with EN 61000-6-2 Transient overvoltage (surge) EN 61000-4-5/IEC 61000-4-5 Criterion B, DC supply lines: ±0.5 kV/±0.5 kV (symmetrical/asymmetrical), fieldbus cable shield: ±1 kV	
Immunity to burst	Noise immunity test in accordance with EN 61000-6-2 Fast transients (burst) EN 61000-4-4/IEC 61000-4-4 Criterion B, 2 kV	
Immunity to EF	Noise immunity test in accordance with EN 61000-6-2 Electromagnetic fields EN 61000-4-3/IEC 61000-4-3 Criterion A, Field intensity: 10 V/m	
Immunity to ESD	Noise immunity test in accordance with EN 61000-6-2 Electrostatic discharge (ESD) EN 61000-4-2/IEC 61000-4-2 Criterion B, 6 kV contact discharge, 8 kV air discharge	
Immunity to conducted interference	Noise immunity test in accordance with EN 61000-6-2 Conducted interference EN 61000-4-6/IEC 61000-4-6 Criterion A, Test voltage 10 V	
Vibration (storage/transport)	5g	
Shock	30g, 11 ms period, half-sine shock pulse, according to IEC 60068-2-27	
Vibration (operation)	5g	
Shock (operation)	10g (Bump endurance test according to DIN EN 60068-2-27)	

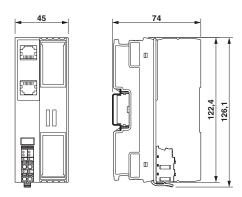
# **Environmental Product Compliance**

REACh SVHC	Lead 7439-92-1	
China RoHS	Environmentally Friendly Use Period = 50 years	
	For details about hazardous substances go to tab "Downloads", Category "Manufacturer's declaration"	

# Drawings



### Dimensional drawing



# Classifications

## eCl@ss

eCl@ss 10.0.1	27242207
eCl@ss 11.0	27242207
eCl@ss 4.0	27240600
eCl@ss 4.1	27240600
eCl@ss 5.0	27242700
eCl@ss 5.1	27242700
eCl@ss 6.0	27242200
eCl@ss 7.0	27242207
eCl@ss 8.0	27242207
eCl@ss 9.0	27242207

### **ETIM**

ETIM 3.0	EC001045
ETIM 4.0	EC001435
ETIM 5.0	EC000236
ETIM 6.0	EC000236
ETIM 7.0	EC000236

### UNSPSC

UNSPSC 6.01	81111810
UNSPSC 7.0901	81111810
UNSPSC 11	81111810
UNSPSC 12.01	81111810
UNSPSC 13.2	39122114
UNSPSC 18.0	39122114
UNSPSC 19.0	39122114



# Classifications

UNSPSC 20.0	39122114
UNSPSC 21.0	39122114

# Approvals

Approvals

Approvals

PRS / BV / LR / KR / NK / ABS / BSH / RINA / EAC / DNV GL / UL Listed / cUL Listed / cULus Listed

Ex Approvals

### Approval details

PRS	http://www.prs.pl/	TE/2239/880590/19
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BV	<b>(</b>	http://www.veristar.com/portal/veristarinfo/generalinfo/	36433/B1 BV
DV	BUREAU	approved/approvedProducts/equipmentAndMaterials	30433/D1 DV

LR Lloyds http://	www.lr.org/en LR2001902TA
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KR	KR	http://www.krs.co.kr/eng/main/main.aspx	HMB17372-AC002

	NK	ClassNIK	http://www.classnk.or.jp/hp/en/	14A006
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ABS	http://www.eagle.org/eagleExternalPortalWEB/	18-HG1767360-PDA

BSH 840



# Approvals

RINA		http://www.rina.org/en	ELE030120XG
EAC	EAC		EAC-Zulassung
DNV GL	DIVEL	https://approvalfinder.dnvgl.com/	TAA00000DF
UL Listed	U <sub>1</sub>	http://database.ul.com/cgi-bin/XYV/template/LISEXT/1FRAME/index.htm	FILE E 238705
cUL Listed	CUL	http://database.ul.com/cgi-bin/XYV/template/LISEXT/1FRAME/index.htm	FILE E 238705
cULus Listed	C UL US		

### Accessories

Accessories

Drivers and interfaces

Software - AX OPC SERVER - 2985945



AX OPC SERVER, communication interface for OPC-capable visualization with PC WORX-based controls.



### Accessories

Software - PC WORX UA SERVER-PLC 10 - 2402684



OPC UA server for communication with a maximum of 10 modular small-scale controllers (AXC 1xxx or ILC 1x1)

#### Software - PC WORX UA SERVER-PLC 40 - 2402685



OPC UA server for communication with a maximum of 25 controllers

#### Software - PC WORX UA SERVER-PLC 80 - 2402686



OPC UA server for communication with a maximum of 200 controllers

### Parameterization memory

Memory - SD FLASH 512MB - 2988146



Program and configuration memory, plug-in, 512 Mbyte.

### Program / configuration memory - SD FLASH 512MB APPLIC A - 2701799



Program and configuration memory for extending the internal Flash memory, plug-in, 512 MB, with license key for function block libraries, e.g., for: SNMP, SQL, wireless, motion functions, etc.



#### Accessories

Memory - SD FLASH 512MB PDPI BASIC - 2701800



Program and configuration memory, plug-in, 512 MB with license key for licensing the PDPI - BASIC functional block for precise multi-channel controllers with self-optimization, e.g., for heating and cooling functions or hydraulic movements.

#### Memory - SD FLASH 512MB PDPI PRO - 2701801



Program and configuration memory, plug-in, 512 MB with license key for licensing the PDPI - PRO functional block for precise multi-channel controllers with self-optimization, additional functions: e.g., for setpoint processing, for heating and cooling functions.

### Program / configuration memory - SD FLASH 2GB - 2988162



Program and configuration memory, for extending the internal flash memory, pluggable, 2 GB.

#### Program / configuration memory - SD FLASH 2GB APPLIC A - 2701190



Program and configuration memory for extending the internal Flash memory, plug-in, 2 GB, with license key for function block libraries, e.g., for: SNMP, SQL, wireless, motion functions, etc.

### Program / configuration memory - SD FLASH 2GB AXC EASY SAFE PRO - 2403730



Program and configuration memory for extending the internal flash memory, plug-in, 2 GB, with license key and application program for the simple web-based configuration and commissioning of a SafetyBridge solution, including communication via Modbus/TCP, PROFINET, and e-mail.



#### Accessories

Program / configuration memory - SD FLASH 2GB ATVISE - 2400088



Program and configuration memory for extending the internal Flash memory, plug-in, 2 GB, with license key for webMI from atvise<sup>®</sup>

Program / configuration memory - SD FLASH 2GB APPLIC A ATVISE - 2400089



Program and configuration memory for extending the internal Flash memory, plug-in, 2 GB, with license key for function block libraries, e.g., for: webMI from atvise®, SNMP, SQL, wireless, motion functions, etc.

#### Programming

Software - PC WORX DEMO - 2985725



Software package for PC-based automation solutions. PC WORX DEMO contains all 5 IEC languages with MSFC compiler. Max. 16 bytes of input and output data can be used with the demo version. It is available free of charge and does not require a license key. It is part of the AUTOMATIONWORX Software Suite, which you can download under "Downloads".

### Software - PC WORX BASIC LIC - 2985275



Software package for PC-based automation solutions, PC WORX BASIC license, contains all 5 IEC languages, without MSFC compiler, max. 2048 byte input and output data, version-specific license key

#### Software - PC WORX PRO LIC - 2985385



Software package for PC-based automation solutions, PC WORX PRO license, contains all 5 IEC languages, with MSFC compiler, max 128 kB input and output data, version-specific license key



### Accessories

Programming cable

Connecting cable - CAB-USB A/MICRO USB B/2,0M - 2701626



Connecting cable, for connecting the controller to a PC for PC Worx and LOGIC+, USB A to micro USB B, 2 m in length.

### Spare parts

Bus connector - AXL BS BK - 2701422



Axioline F bus base module for housing type BK

### Plug - AXL CN S/UL - 2701421



Axioline F short power connector (for e.g., AXL F BK ...)

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